

Date: Tuesday, 3/11/2008 7:51:56 AM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : MIRROR ARM
Job Number : 37722	
Estimate Number : 10335	
P.O. Number :	Part Number : D2010104
This Issue : 3/11/2008 S.O. No. :	Drawing Number : D2010 REV. C2
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : SMALL /MED FAB	Drawing Revision : C2
Previous Run : 34672	Material :
Written By :	Due Date : 3/24/2008 Qty: 5 ¹⁰ Um: Each
Checked & Approved By : <u>HA 08.03.10</u>	
Comment : Est A 04.02.17 New issue KJ/JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M304TR0500W035	304 RD Tube .500 x .035W
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Comment: Qty.: 1.5750 f(s)/Unit Total : 7.8750 f(s)
 Material: 304/316 SS tubing 0.500" Dia. x 0.035" wall
 (M304TR0500W035) Batch No: M107166

ml08/03/11 **X10**

2.0	BRAKE NC	NC BRAKE
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Comment: BRAKE NC
 Punch per Dwg. D2010-104 and Spec Control Dwg D2727
 Identify as D2010-104

ml08/03/11 **X10**

3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1
 1- Bend as per Dwg D2010 using bending Jig D2010-104T2
 2- Deburr

ml08/03/14 **X10**

4.0	D2057	Plug
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Comment: Qty.: 1.0000 Each(s)/Unit Total : ~~5.0000~~ ¹⁰ Each(s)
 Plug

B34366 **X10**

ml08/03/14

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1
 Install D2057 plug as per Dwg D2010

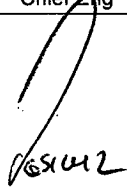
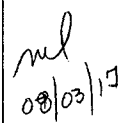



ml08/03/17 **X10**

PTO

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D 200-104 PAR #: N/A Fault Category: Prod / FAB ASS ^{not a small} NCR: Yes No DQA: D Date: 08/03/19
 QA: N/C Closed: NA Date: 08/03/19

NCR: <u>37722</u>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
08/03/17	5	Scrap 2 plugs D 2057 when try to pull out. to re-install RC Hammer error		destroy 2 D2057 take new one <u>2X B34366</u>	 08/03/17	 08/03/18		 08/03/18

NOTE: Date & initial all entries

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08/03/18

410

7.0

POWDER COATING

POWDER COATING



MA 100700



10K

Comment: POWDER COATING

Powder Coat Black Sandtex (Ref: 4.3.5.7) as per QSI 005 4.3

M-1 08/03/18

8.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT

F2 08/03/19 103

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 5228

AS 08/03/19 10

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

AD 08/03/19

Job Completion



mi 2008/3/19 10

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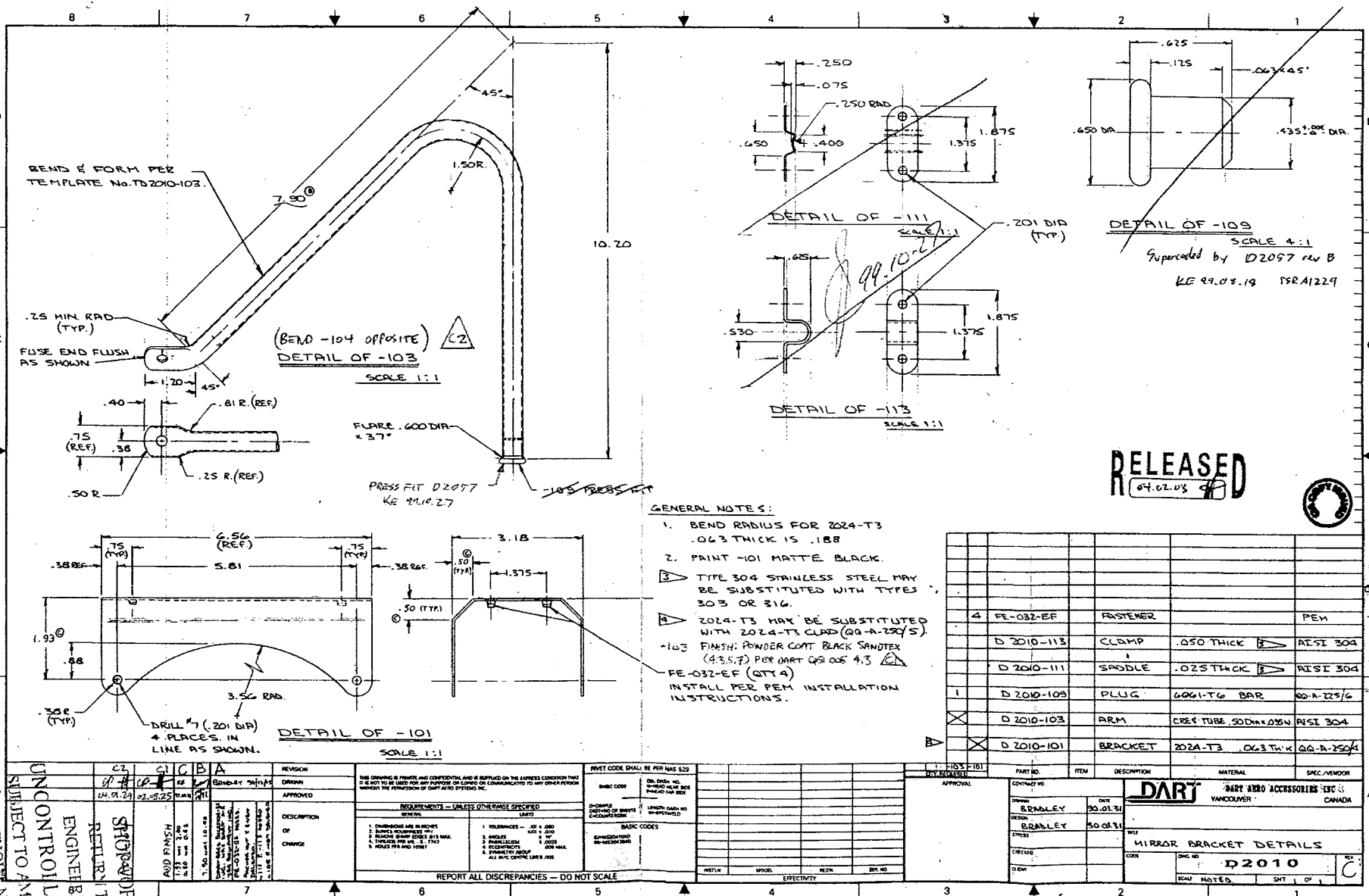
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries





DESIGN <i>KE</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>my</i>	APPROVED <i>JA</i>	DRAWING NO. D2727	REV. A SHEET 1 OF 1
DATE 97.11.24		TITLE PUNCH DT8012 SPEC CONTROL	SCALE 2:1
A	97.11.24	NEW ISSUE	
A1	<i>#CP</i> 01.12.20	ADD TOLERANCE NOTE	

SPECIFICATION CONTROL DRAWING FOR PUNCH DT8012

RELEASED
98/03/06 KE

